

CRAFT ALPHA (a) 1 - AN INTRODUCTION

Quartzlock (UK) Ltd has recently been awarded a unique European award to design a new 'primary reference clock', the ALPHA 1. It hoped that such a clock would find applications within the fields of telecommunications, metrology and radio transmitter referencing. The clock will not be a primary frequency standard like NIST F1, the newly developed Cesium Fountain Frequency Standard, but will be a commercially available 'top-level' clock for multiple applications. Quartzlock (UK) Ltd has proven to be the leading British company in the American dominated Time and Frequency field. The expertise gained during the previous 20 years in developing and producing highly accurate, stable and affordable Time and Frequency generation, distribution and measurement instrumentation will be used in this project.

This project will bring together the expertise of several European companies. Quartzlock (UK) Ltd is to be project leader and co-ordinator of the project, providing expertise in Time and Frequency standards essential to the project. Kramer and Klische, a small German company will develop innovative software for the GPS elements of the ALPHA 1. A consortium of small companies comprising Simek, Cathodean, Eltek and Menvier Hybrids will provide expertise in thick/thin film technology, scientific glass blowing, crystal oscillators and ceramic substrate hybrids. The Physikalische-Technische Bundesanstalt (PTB) Germany's national metrology institute will do the primary research into each individual element of the proposed 'Primary Reference Clock. RF solutions, Mark Rainer and Farran will give expert advice in the fields of Hydrogen Maser and Rubidium electronics, GPS and general radio frequency.

The ALPHA 1 is intended to be a modular, flexible system featuring high levels of redundancy and implementing sophisticated year 2000 electronics. This in effect means that should one element of the system fail, other components will ensure continuous high-level performance of the overall system. This seamless switching would be vital in any space-qualified version of the clock, where replacing failed elements is costly and impractical. In addition, the ability of the clock to survive - and maintain stable timing in - extreme environmental conditions is at least as important as the frequency stability of the device. The vibrations encountered by such a clock during launch would far exceed anything experienced in the laboratory. To monitor the varying environmental conditions the ALPHA 1 may face, an in-built environmental monitor will continuously display parameters such as humidity, atmospheric pressure, magnetic field, vibration, radiation levels, static and lightning risk. In addition, it is not feasible to repair failed components and so normally satellite systems would carry several clocks in case one failed. The multiple redundancy of the ALPHA 1 would make this unnecessary. In addition to the standard hydrogen maser and GPS elements, the ALPHA 1 will thus incorporate GLONASS, Rubidium, BVA crystal oscillator and LF tracking receiver technology. A unique software clock will drive all elements in a modular high redundancy ring or grid. This allows existing user clocks to be joined at any time. The failure or late delivery of any element within the system will not prevent the overall system from optimal performance.

One of the aims of the project is for the ALPHA 1 to be significantly smaller and lighter than the current Cesium beam and hydrogen maser atomic clocks, which at present are the most accurate, stable and precise devices on the market. In a world increasingly driven by smaller, yet high performing technology, the ALPHA 1 is almost certain to find many applications, for example in space where weight is at a premium. The priorities in the performance domain are excellent short, medium and long-term stability combined with low offset. The overall performance will approach that of the active hydrogen maser. The ALPHA 1 will have international traceability to the highest accuracy, as offered by the BIPM in

France and NIST in the USA. A significant advantage of this system is its strategic independence from any one country's military (e.g. GPS in the US and Glonass in Russia).

In order that the ALPHA 1 is to be capable of delivering such high performance, intensive research and development will be needed into existing frequency standards, to understand their limitations and enable the ALPHA 1 to incorporate any improvements suggested. Such research and development may be split up into two areas: fundamental and non-fundamental. One of the key fundamental research areas is the deeper understanding, measurement and (possible) solution of the wall shift in the hydrogen maser storage bulb. The wall shift is the frequency shift arising during the collision of the hydrogen atoms with the walls of the storage bulb. Since the accuracy of hydrogen masers are primarily determined by the degree of uncertainty on the wall shift, a more thorough understanding of this parameter will enable their accuracy to compete more favourably with that of (commercial) Cesium beam frequency standards. At the moment hydrogen maser accuracy is of the order of 3×10^{-13} . The reproducibility and repeatability of hydrogen maser measurements also depends directly upon the value of the wall shift. This work will be carried out in conjunction with Kvarz, developers and manufacturers of Passive and Active Hydrogen Masers for over 30 years. They have produced over 400 to date. Quartzlock continue to work closely with Kvarz on the Physics package of the Masers, whilst developing modern western electronics for the passive maser.

Another fundamental research question is to understand the ageing mechanism plus failure cause and cure in the rubidium plasma lamp. This work is also being done with Kvarz, with whom Quartzlock have been working on developing new low profile and cost rubidium oscillators, whilst continuing to look at fundamental problems associated with the use of rubidium as a stable and accurate frequency oscillator.

Finally, the rubidium and hydrogen maser electronics, where phase stability is of paramount importance, are to be re-designed without temperature sensitive circuits whilst at the same time reducing power consumption.

The ALPHA 1 is intended to improve standard laboratory calibration, telecom network synchronisation at the Stratum 1 level and increase the channel capacity and stability within the radio frequency spectrum by up to 10%. One of the benefits proffered by an increased number of channels is that the radio communications industry is better able to serve its customer base by freeing it from current restraints caused by the problems of precise channel mensuration.

Whilst the advantages of this project are deemed to be high, the risks associated with it are very low. The ALPHA 1 will be a user-friendly device, with the modular structure enabling customer choice and cost flexibility, ease of service and the ability to upgrade when required